



Edition : 1.0
Date: (03/26)

Instruction Manual

5 Drawer **TOOLING CABINET** **ITC-5**

Order Code: (T7685)

BEFORE ASSEMBLING

Please read this instruction manual before assembly.



CAUTION

Before assembly please pay attention to the following points in priority;

Confirmation of components: Before assembling, please confirm all parts arrived and are in good order.

Site for assembly: Please assemble it on the soft floor such as smooth carpet and flannel blanket. When you assemble on wooden floor, please put thin towels on the floor.

Points for attention when assembling: Please wear gloves to ensure that it can be assembled safely, and use two persons to help in the assembly process.

Matters needing attention for operation:

- Do not use for in proper use.
- Do not use it on inclined surface or uneven places.
- Do not use it when screws and fasteners are loosened.

Maintenance

Keep drawer runners and rollers clean and free of debris.

Apply a dry lubricant regularly to ensure smooth operation and maximise service life.

Do not use oil-based lubricants, as they may attract dust and reduce performance.

Load Capacity & Usage

Maximum load per drawer: 100kg

Maximum cabinet load: 400kg

Do not exceed rated capacities, as this may:

Damage drawer runners

Compromise safety

Void warranty

Safety Precautions

Do not open multiple drawers at once.

Do not climb, stand, or sit on the cabinet or drawers.

Always distribute weight evenly within drawers.

Keep heavier items in lower drawers to maintain stability.

Ensure drawers are fully closed and key locked before moving the cabinet.

If fitted under a workbench, ensure adequate clearance for full drawer operation.

Optional Top Surface Use

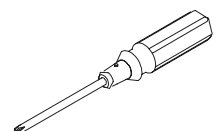
If using the optional cabinet trolley kit and rubber mat:

Use it to safely rest tools and components.

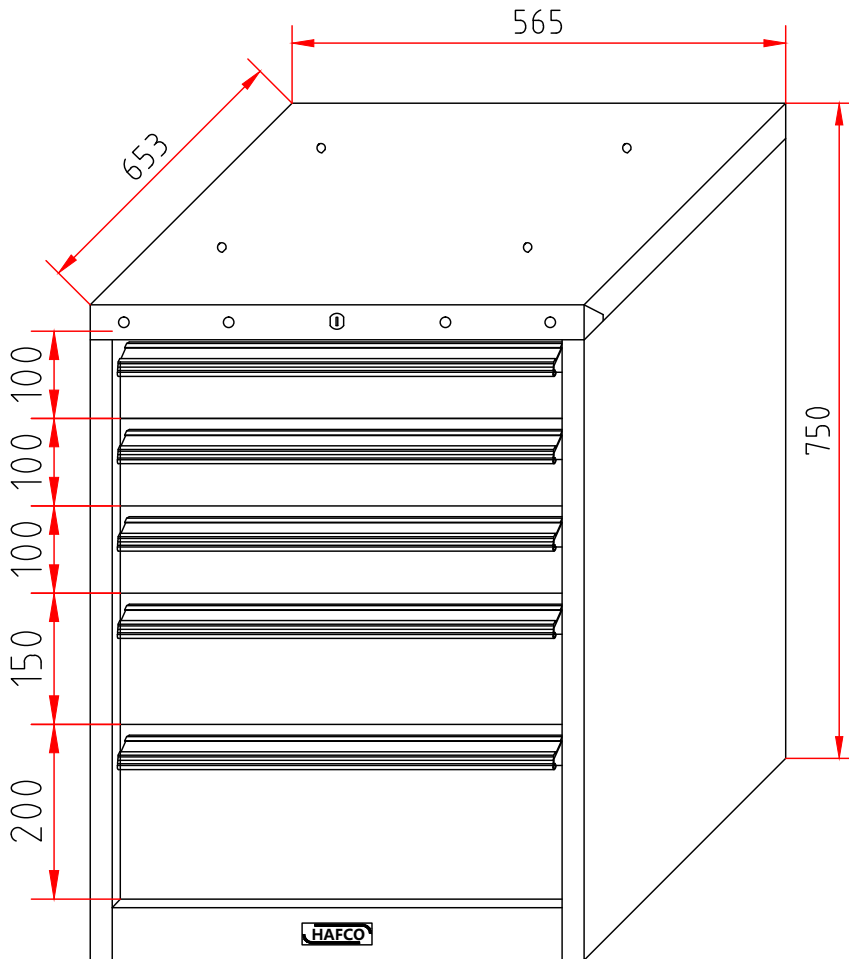
Avoid overloading the top surface beyond recommended limits.

TOOLS REQUIRED FOR ASSEMBLY

- Phillips Head Screwdriver



PARTS LIST



Description	Qty
Cabinet	1
100mm Drawer with Steel Dividers	3
150mm Drawer with Steel Dividers	1
200mm Drawer with Steel Dividers	1

Operating Instructions & Safety Guidelines

General Operation

- When the tooling cabinet is unlocked, only one drawer can be opened at a time.
- This safety feature prevents the cabinet from tipping forward under load.
- Always ensure the cabinet is placed on a level and stable surface before use.

Drawer Removal

- 1 Fully extend the drawer.
- 2 Tilt the front of the drawer upward.
- 3 Lift the drawer up and out over the rollers.

When reinstalling, align the drawer with the rails and gently slide it back into position.

Drawer Safety Lock System

- Each drawer is fitted with a mechanical safety lock latch connected to the drawer handle.
- The lock latch mechanism is located on the left-hand side of each drawer.
- When the drawer is closed, the latch automatically drops over a bracket mounted on the inside left wall of the cabinet, locking the drawer in place until it is released using the front handle.
- This system ensures that only one drawer can be opened at a time, improving safety and preventing the cabinet from tipping.



Cabinet Locking System

The cabinet features a single key locking system for secure storage.

Always lock the cabinet when not in use to:

- Prevent unauthorised access
- Avoid accidental drawer opening

Rear Locking Mechanism (Tip Safety)

Tilting the cabinet while it is unlocked may engage the rear locking mechanism.

If this occurs:

1. Insert a long, flat object (e.g. ruler or steel strip) into the rear mechanism area.
2. Carefully rotate or slide the mechanism back to the unlocked position.

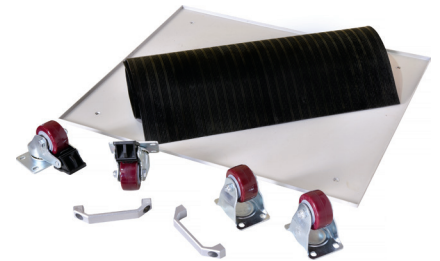


Optional Accessories

The ITC-5 5 Drawer Tooling Cabinet is a compact and versatile storage solution designed to suit a wide range of workshop environments. With the addition of optional accessories, it can easily be transformed into a convenient mobile cabinet complete with a push handle and durable rubber top, creating a practical workbench storage surface that keeps tools close at hand while providing extra workspace. The cabinet can also be integrated into a bench top and kickboard kit, allowing it to function as a secure under-bench storage unit that pairs perfectly with an industrial workbench setup. This flexibility makes the ITC-1 an ideal choice for maximizing organisation, mobility, and efficiency in any professional workspace.

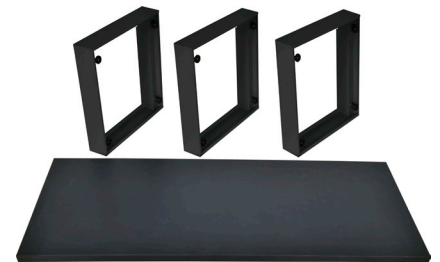
Cabinet Trolley Kit - ITC-WK1
For modular workplace storage system

Order Code: T7689



Bench Top & Kick Board Kit - ITC-TOPK
For modular workplace storage system

Order Code: T7690





ENVIRONMENT PROTECTION

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.

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